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Review Article

AMRUTIKARANA - A CRITICAL REVIEW

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ABSTRACT

The *Bhasmas* are the unique preparations of metals and minerals commonly used in *Ayurveda* for the treatment of various ailments. Marana (incineration) process converts the native form of metal and minerals into stable and assimilable form called *Bhasmas* (calx). *Bhasmas* are said to be the most ancient application of nanomedicine. After the Marana process *Bhasmas* of *Abhraka, Louha* and *Tamra* are subjected to a special process called '*Amrutikarana'*. The process is performed to remove the remnant *Doshas* (impurities) which might be present in the *Bhasma* and also claimed that it enhances the therapeutic efficacy. In the present paper, an attempt is made to review and put forth the concept of *Amrutikarana*.

KEY WORDS: Amrutikarana, Shodhana, Abhraka, Louha, Tamra, Marana.

INTRODUCTION

Rasashastra is Ayurvedic Pharmaceutics dealing with the Rasaushadhis (herbo-mineral-metallic compounds). The master drug of this ancient science is Parada (mercury), while the other drugs are used along with Parada Bhasmas (calx) are one among such preparations which are prepared after various Samskaras (processing) like Shodhana (purification), Jarana (digestion), Marana (incineration), Amrutikarana (nectarization) etc. The metals and minerals used in therapeutics are recognized for possessing impurities which are likely to bring about certain toxic effects.

Samskaras can bring certain changes in properties of the drug¹. Hence ancient seers developed the procedures like Shodhana, Marana, Amrutikarana etc., which abolish the toxicity of the drug, bring about the physical and chemical changes in the drug, thus enhance their therapeutic efficiency. Shodhana is a process in which different drugs are subjected to various procedures like, Mardana (grinding), Swedana (vapourising) Prakshalana (performing frequent ablutions), Galana (straining fluids) etc., by treating them with Dravyas (plant juices/decoctions or animal products) those are specifically mentioned for the purpose of eliminating impurities². Shodhana does the detoxification of the drugs and makes them brittle thereby helping in the further process like Marana. Marana is literally means to kill. It is a process in which the metals and minerals are triturated with the specified drugs and Svarasa/Kvatha (juice/decoction), then subjected to Puta (specific quantum of heat) to obtain Bhasma.

Sometimes the *Bhasma*, although prepared carefully cannot get rid of properties or ingredients which prove harmful and toxic to the body. In such

circumstances the *Bhasma* is subjected to further processing termed as *Amrutikarana*. *Amrutikarana* is claimed to induce nectar like properties in a *Bhasma* by nullifying the trace impurities expected to be present in the *Bhasmas*. This is specifically mentioned only to *Abhraka, Loha and Tamra bhasma*. The references of *Amrutikarana* are available in *Rasatarangini, Rasamrutha, Anandakanda, Rasendra Chintamani, Rasayanasara, Ayurveda Prakasha, Bruhat Rasaraja Sundara, Rasa Jala Nidhi.*

Sri Sadanand Sharma, author of Rasatarangini defines Amrutikarana as a process in which, remove the remnant/traces of impurities present in the Lohadi bhasmas after the Marana process². Anandakanda has included this under the 5 Samskaras of Abhraka.⁷ Madhava upadhyaya, author of Ayurveda Prakasha opines about Amrutikarana in context of Abhraka bhasma as, the process by which the aruna (red coloured) bhasma loses its colour, but the properties get enhanced.⁴ Yadavaji Trikamaji Acharya, author of Rasamruta opines that it removes the eight bad effects of Tamra.⁵

Table	1:	Amrutikarana	of	Abhraka,	Tamra	and
Loha i	n D	ifferent texts.				

Text	Abhraka	Tamra	Loha
R.R.S	-	+	-
A.K	+	+	+
R.T	+	+	-
Rsm	-	+	-
R.Chi	+	-	-
B.R.R.Su	+	-	-
R.Sara	-	+	-
A.P	+	-	+
R.J.N	+	-	+

+ mentioned -not mentioned

Ref.	Ingredients	Procedure
A.K. kriyakarana vishranti 7/91-92	Abhraka bhasma - 10 pala Goghrutha – 8 pala Triphala decoction (three myrobalams) – 16 parts	Heated in <i>Lohapatra</i> (iron vessel) on mild fire.
A.P.2/138	Abhraka bhasma – 1 part Goghruta (cow's ghee) – 16 part	Heated on mild fire.
R.Chi.4/32-33; A.P.2/139 R.T.10/71	Abhraka bhasma - 1part Goghrutha – 1 part	Heated in <i>Lohapatra</i> .
A.P.2/136-137	Abhraka bhasma – 10 parts Goghrutha – 6 parts Triphala decoction – 16 parts	Heated in <i>Lohapatra</i> on mild fire.
R.T .10/68-69	Abhraka bhasma – 10 parts Goghrutha – 8 parts Triphala decoction – 16 parts	Heated in <i>Lohapatra</i> till all the <i>Ghrutha</i> and <i>Kashaya</i> part burnt off.
R.T.10/70	Abhraka bhasma – 10 parts Goghrutha – 12 parts Kumari (Aloe vera Linn.) Svarasa – 16 parts	Heated on mild fire.

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Ref.	Ingredients	Procedure	
R.R.S.5/54-55	Tamra bhasma Amla-Q.S Suranakanda	Triturated with the <i>Amla svarasa</i> , kept in the <i>Suranakanda</i> (Rhizome of Amorphophallus campanulatus), wrapped with the mud smeared cloth, dried and subjected to <i>Gajaputa</i> .	
R.T .17/37-39	Tamra bhasma – 1 part Gandhaka – ½ part Panchamruta – 1 part	Triturated together, <i>Chakrikas</i> (pellets) are made, subjected to <i>puta</i> for 3 times.	
R.T.17/40-42	Tamra bhasma – 1 part Gandhaka – ½ part Nimbu (Citrus lemon) svarasa – Q.S Suranakanda – 1	Triturated with <i>Nimbu</i> rasa- made into bolus – kept inside <i>Suranakanda</i> . It is covered with mud smeared cloth and subjected to <i>Gajaputa</i> .	
R.T.17/43-44	Tamra bhasma Kumari svarasa – Q.S	<i>Bhasma</i> triturated with <i>Svarasa</i> , dried in sunlight, kept in <i>Sharava samputa</i> , subjected to <i>Varaha puta</i> . This process is repeated for 8 times.	
Rsm-lohavijnaniyam/45- 46	Tamra bhasma Nimbu svarasa	Triturated, kept in <i>suranakanda</i> , subjected to <i>Gajaputa</i> .	
A.K.kriyakaranavishranti 4/55-56	Tamra bhasma – 5 part Shveta kacha – 1 part Shuddha tankana– 1 part Abhraka patra	All ingredients triturated, kept in between <i>Abhraka patras</i> (mica sheets) – kept in <i>musha</i> and heated.	
A.K. kriyakaranavishranti 4/57-58, R.Sara- dhatushodhanamarana prakarana	Tamra bhasma Nimbu svarasa- Q.S Suranakanda	Triturated with <i>Nimbu</i> rasa- made into bolus – kept inside <i>Suranakanda</i> . It is covered with mud smeared cloth and subjected to <i>Gajaputa</i> for 3 times.	

Ref.	Ingredients	Procedure
A.P.3/280	Loha bhasma – 1 part	Together heated on moderate fire till
	<i>Triphala kvatha</i> – 2 parts	all liquid evaporates.
A.K.amruteekarana	Loha bhasma – 1 part	Heated in Tamra patra, fried using
vishranti 7/122-124	<i>Goghruta</i> – 1 part	iron ladle on mild flame.
B.R.R.Su	Triphala kvatha prepared with 5 pala	
	Triphala	
A.K.kriyakarana vishranti	Loha bhasma – 1 part	Heated in Lohapatra (iron vessel)
5/56	Goghruta	
B.R.R.Su		
R.J.N.vol.3- 1,	Loha bhasma – 5 pala	Loha bhasma is heated along with
A.K.kriyakarana vishranti	Triphala decoction prepared with 5 pala	the kashaya and ghruta. When the
5/61-63	of Triphala churna	liquid exhausts completely, equal
	<i>Goghruta</i> – equal to <i>Kashaya,</i>	quantity of <i>Sita</i> is added.
	Sita (sugar candy) equal to bhasma	

Table 4: Amrutikarana of Loha mentioned in various texts

DISCUSSION

The process Amrutikarana is explained only by texts written after 13th century. The definition of Amrutikarana given by Ayurveda Prakash and Rasatarangini differ in their meaning but apparently means of enhancing the safety and efficacy of the Bhasma. The term 'Amrutikarana' is used by Rasatarangini, Ayurveda Prakasha and Anandakanda only. Others have mentioned as a procedure in which Bhasma/mrita loha is to be taken. Rasaratna Samucchaya, though does not mentions the term Amrutikarana, in the context of Tamra Marana, a process involving the *Mrita tamra* is described which is claimed to remove the eight impurities of Tamra bhasma. The author of Rasatarangini opines this procedure to be extended for Lohadi bhasmas, but explained the procedure for Abhraka and Tamra only.

Amrutlkarana is a special procedure described only for Bhasmas of Abhraka, Tamra and Loha; and also described by few authors only. It is evident that the process Amrutikarana is described for Bhasmas which require more number of Puta to attain Bhasma lakshanas. This excess Agnisamskara might increase the Ushna and Rukshata in the Bhasma which may hamper their Rasayana properties. Perhaps to retain the Rasayana properties, it is treated with Triphala (three myrobalans) and Goghruta (cow's ghee). Triphala kvatha and Goghruta are mentioned in the Amrutikarana of Abhraka and Loha. It might assist to remove the remnant impurities and enhance the quality of Bhasma. Triphala is included under Lohamaraka gana and also it is used as media for Shodhana and Marana of both Abhraka and Loha. Kumari svarasa along with Goghruta is used in the Amrutikarana of Abhraka as per Rasatarangini. Frying on mild heat is described for Abhraka and Loha bhasma; whereas for Tamra bhasma Puta is described.

In contrary to the opinion of all *Acharyas*, *Bhudeva Mukharji*, the author of *Rasa Jala Nidhi*, has opined that the *Amrutikarana* has to be done to the *Abhraka Bhasma* which is not red in colour; if done to red coloured *Abhraka Bhasma* it hampers the properties of the bhasma.⁸

Suranakanda (elephant foot yam) is used to place the bolus of Tamra bhasma. It may be used in place of Sharava samputa (earthen vessel) because of its large surface area. Anandakanda has described a special method of Amrutikarana for Tamra using Shveta Kacha and Shuddha Tankana. Here Kacha refers to glass or a type of Lavana is not clearly mentioned. The studies conducted on Amrutikarana of Tamra bhasma showed decrease in the percentage of copper, Mercury, Sulphur, Lead etc from raw sample, Shodita Tamra, Marita Tamra and Amrutikrita Tamra. There was also reduction of particle size and crystalline structure with Amrutikarana¹¹.

Another study reveals that increase in weight of *Tamra bhasma* after *Amrutikarana* may be attributed to inorganic contents (mainly calcium oxalate crystals) of *Suranakanda*. Organic contents of *Surana* act as a source of carbon¹². An unstable metallic compound (especially oxides) can be reduced to metallic state during this procedure by the carbon reduction process¹³.

$CuO + C \xrightarrow{\Delta} Cu + CO$

This metallic copper can be further reduced to sulfide in presence of sulfur. However, as metallic compound should not be changed on the particular temperature in which it is formed. Hence it can be inferred that the process of *Amrutikarana* removes any unstable compound (CuO in this case) and makes the product more stable (CuS).

Ayurveda Prakasha has specifically mentioned *Tamra Patra* (copper vessel) for *Amrutikarana* of *Loha*, but heating a *Dravya* in *Tamra* vessel is claimed to be poisonous. Few scholars opine that the *Amrutikarana* process should be carried out to *Svarnamakshika* (chalcopyrites) and *Tuttha* (blue vitriol) also as they are compounds of Copper.

CONCLUSION

Amrutikarana is a special procedure advocated to remove the remnant impurities in the *Bhasma*. It is specifically described for *Abhraka, Tamra* and *Loha bhasmas*. It is claim to removes the toxicity thereby enhances the properties of *Bhasma*. Various methods of *Amrutikarana* are described for a single *Dravya* by various authors. Few researches have provided evidence about the benefits of *Amrutikarana* with the support of analytical means. Further experimental and clinical studies are desirable for better perceptive of the process.

Abbreviations

RT- Rasatarangini

- RRS- Rasaratnasamucchaya AP- Ayurvedaprakash
- AK- Anandakanda

R. chi- Rasendra chintamani

Rsm- Rasamruta

RJN- Rasajalanidhi

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Process of Tamra Amrutikarana



Fig: 1 Tamra bhasma made into bolus,



Fig: 2. *Suranakanda* wrapped with mud cloth kept in *Suranakanda*



Fig: 3. Burnt Suranakanda



Fig: 4. After Amrutikarana